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From the Stars to your Cars

Technical Data Sheet

Meteor Fast Panel Clear 1610-06

Product Description and Purpose

Meteor Fast Panel Clear is a high solids two component Urethane clear designed to produce the finish, gloss, and durability of traditional “bake” clears. Meteor Fast Panel Clear is an air dry clear that gives painters the benefit of quick production cycles without costly shop upgrades. Meteor Fast Panel Clear is a popular choice for Craft projects, DIY work, and the average shop.

Quick Start Guide

Product:	Meteor Fast Panel Clear 1610-06	
Mix Ratio:	4 Parts	Meteor Fast Panel Clear 1610-06
	1 Part	Meteor Fast Panel Clear Hardener 11-06
Number of layers:	2-3 to achieve proper film build and dry times	
Items Needed:	Meteor Fast Panel Clear 1610-06 Meteor Fast Panel Clear Hardener 11-06	

Acceptable Substrates

Orion Base Color, Including 2 & 3 Stage OEM Colors, Custom Mixed Orion Base Colors, and OEM Finishes

Substrate Preparation

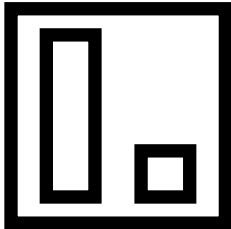
All surfaces shall be cleaned prior to performing sanding, or spraying activity.
594-30 Wax and Grease Remover

Orion Base Color should be completely flash dried, approx 20-30 minutes

OEM finishes: Sand with P320-P500 Dry or P600-P800 Wet

On blend panels thoroughly clean, and abrade, areas beyond color application in order to insure adhesion and proper texture of repair clear.

Mixing Ratios and Optional



4 Parts
1 Part

Meteor Fast Panel Clear 1610-06
Meteor Fast Panel Clear Hardener 11-06

Application

2-3 to achieve proper film build and dry times.

Topcoat grade gun 1.3-1.5 @ 16-20 PSI individual guns vary.

Allowing adequate flash times will improve cure and speed overall dry times.

Additives

Orion Automotive Finishes does not offer, or require, any additives for this product.

Dry Times/Pot Life @ 77F/25C

(Dry/Flash times dependent on layer thickness)

Flash time between coats: 3-5 minutes

Dry to handle: 45-60 minutes

Pot Life: 60 minutes

Recoating

Polishing can be done after 3 Hours.

Recoating with itself, additional artistic color plan, or repair can be done after 24 hours.

Safety and Emissions Data

Color: Transparent

Film Build: 1-2 mil per layer

The appropriate selection of this product is based on many local factors and is ultimately most accurate when made by the customer. To assist in issues with regard to product selection please contact Orion Automotive Finishes.

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION

NOTE: Orion Automotive Finishes products are not recommended for use in temperatures below 65°F. Use below these temperatures will effect dry times and performance.