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***From the Stars to your Cars***

Technical Data Sheet

## **EEZEE Spray MS Clear 1610-01**

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### **Product Description and Purpose**

EEZEE Spray MS Clear offers superior durability and color clarity. An optional three component mixing ratio allows the painter to adjust flow, build, and gloss to duplicated any OEM finish appearance. This versatile, easy to spray clear provides excellent results for a wide range of job sizes and spray conditions.

### **Quick Start Guide**

Product:	<b>EEZEE Spray MS Clear 1610-01</b>	
Mix Ratio:	4 Parts	EEZEE Spray MS Clear 1610-01
	1 Part	EEZEE Spray MS Clear Hardener 11-01
Number of layers:	2-3 To produce proper film build and dry times	
Items Needed:	EEZEE Spray MS Clear 1601-01 EEZEE Spray MS Clear Hardener 10-01	

## Acceptable Substrates

Orion Base Color. Including 2 & 3 Stage OEM Colors, Custom Mixed Orion Base Colors, and OEM Finishes

## Substrate Preparation

All surfaces shall be cleaned prior to performing sanding, or spraying activity.  
594-30 Wax and Grease Remover

Orion Base Color should be completely flash dried, approx 20-30 minutes  
OEM finishes: Sand with P320-P400 Dry P600-P800 Wet

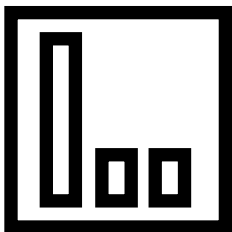
On blend panels thoroughly clean, and abrade, areas beyond color application in order to insure adhesion and proper texture of repair clear.

## Mixing Ratios and Optional



4 Parts	EEZEE Spray MS Clear	1610-01
1 Part	EEZEE Spray MS Clear Hardener	11-01

## Optional ratio



0-10% Urethane Reducer 594-UR60, UR70, or UR80 can be added depending on job size and spray conditions.

## Application

2-3 Single coats.  
Topcoat grade gun 1.3-1.5 @ 16-20 PSI individual guns vary.  
Allowing adequate flash times will improve cure and speed overall dry times.

## **Additives**

Orion Automotive Finishes does not offer, or require, any additives for this product.

## **Dry Times/Pot Life @ 77F/25C**

(Dry/Flash times dependent on layer thickness)

Flash time between coats:	5-10 minutes (tacky)
Dry to handle:	1-2 Hours
Bake time:	Allow 10 minute purge time 30-40 minutes @140F60C Cool down 4-5 hours
Pot Life:	60 minutes

## **Recoating**

Polishing can be done after 24 Hours.

Recoating with itself, additional artistic color plan, or repair can be done after 24 hours. Follow preparation instructions for existing finishes.

## **Safety and Emissions Data**

Color: Transparent

The appropriate selection of this product is based on many local factors and is ultimately most accurate when made by the customer. To assist in issues with regard to product selection please contact Orion Automotive Finishes.

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

**SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.**

**NOTE: Orion Automotive Finishes products are not recommended for use in temperatures below 65°F. Use below these temperatures will effect dry times and performance.**