



[www.OrionAutomotiveFinishes.com](http://www.OrionAutomotiveFinishes.com)

***From the Stars to your Cars***

Technical Data Sheet

## **EuroStyle HS Clear 1610-20**

---

### **Product Description and Purpose**

EuroStyle HS Clear is formulated for the painter that has the application style and facility to achieve a high degree of off the gun appearance. The superior flow and gloss mean the EuroStyle HS Clear is a productive choice even where short dry speed is not needed. EuroStyle HS Clear is easy to polish, if needed, saving time and delivering a beautiful durable OEM type finish.

### **Quick Start Guide**

Product:	<b>EuroStyle HS Clear 1610-20</b>	
Mix Ratio:	2 Parts	EuroStyle HS Clear 1610-20
	1 Part	EuroStyle HS Clear Hardener 11-20
Number of layers:	2	Single Coats
Items Needed:	EuroStyle HS Clear 1610-20 EuroStyle HS Clear Hardener 11.20	

### **Acceptable Substrates**

Orion Base Color, Including 2 & 3 Stage OEM Colors, Custom Mixed Orion Base Colors, and OEM Finishes

## **Substrate Preparation**

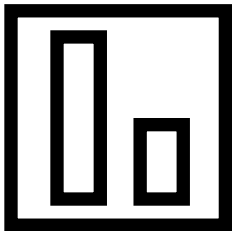
All surfaces shall be cleaned prior to performing sanding, or spraying activity.  
594-30 Wax and Grease Remover

Orion Base Color should be completely flash dried, approx 20-30 minutes

OEM finishes: Sand with P320-P400 Dry P600-P800 Wet

On blend panels thoroughly clean, and abrade, areas beyond color application in order to insure adhesion and proper texture of repair clear.

## **Mixing Ratios and Optional**



2 Parts  
1 Part

EuroStyle HS Clear 1610-20  
EuroStyle HS Clear Hardener 11-20

## **Application**

2 Single coats.

Topcoat grade gun 1.3-1.5 @ 16-20 PSI individual guns vary.

Allowing adequate flash times will improve cure and speed overall dry times.

## **Additives**

Orion Automotive Finishes does not offer, or require, any additives for this product.

### **Dry Times/Pot Life @ 77F/25C**

(Dry/Flash times dependent on layer thickness)

Flash time between coats: 10-15 minutes

Dry to handle: 45-60 minutes

Pot Life: 60 minutes

Dry time: 12 Hours

Bake time: After 10 purge 30-60 Minutes @140F/60C  
cool 10-12 hours

Time to Polish: 24 hours

### **Recoating**

Recoating with itself, additional artistic color plan, or repair can be done after 24 hours. Follow preparation instructions for existing finishes.

