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From the Stars to your Cars

Technical Data Sheet **EuroStyle HS Clear 1610-20**

Product Description and Purpose

EuroStyle HS Clear is formulated for the painter that has the application style and facility to achieve a high degree of off the gun appearance. The superior flow and gloss mean the EuroStyle HS Clear is a productive choice even where short dry speed is not needed. EuroStyle HS Clear is easy to polish, if needed, saving time and delivering a beautiful durable OEM type finish.

Quick Start Guide

Product: EuroStyle HS Clear 1610-20

Mix Ratio: 2 Parts EuroStyle HS Clear 1610-20

1 Part EuroStyle HS Clear Hardener 11-20

Number of layers: 2 Single Coats

Items Needed: EuroStyle HS Clear 1610-20

EuroStyle HS Clear Hardener 11.20

Acceptable Substrates

Orion Base Color, Including 2 & 3 Stage OEM Colors, Custom Mixed Orion Base Colors, and OEM Finishes

Substrate Preparation

All surfaces shall be cleaned prior to performing sanding, or spraying activity.

594-30 Wax and Grease Remover

Orion Base Color should be completely flash dried, approx 20-30 minutes

OEM finishes: Sand with P320-P400 Dry P600-P800 Wet

On blend panels thoroughly clean, and abrade, areas beyond color application in order to insure adhesion and proper texture of repair clear.

Mixing Ratios and Optional



2 Parts EuroStyle HS Clear 1610-20

1 Part EuroStyle HS Clear Hardener 11-20

Application

2 Single coats.

Topcoat grade gun 1.3-1.5 @ 16-20 PSI individual guns vary.

Allowing adequate flash times will improve cure and speed overall dry times.

Additives

Orion Automotive Finishes does not offer, or require, any additives for this product.

Dry Times/Pot Life @ 77F/25C

(Dry/Flash times dependent on layer thickness)

Flash time between coats: 10-15 minutes

Dry to handle: 45-60 minutes

Pot Life: 60 minutes

Dry time: 12 Hours

Bake time: After 10 purge 30-60 Minutes @140F/60C

cool 10-12 hours

Time to Polish: 24 hours

Recoating

Recoating with itself, additional artistic color plan, or repair can be done after 24 hours. Follow preparation instructions for existing finishes.

Safety and Emissions Data

Color: Transparent

The appropriate selection of this product is based on many local factors and is ultimately most accurate when made by the customer. To assist in issues with regard to product selection please contact Orion Automotive Finishes.

The contents of the package must be blended with other components before the product can be used. Any mixture of components will have hazards of all components. Before opening the packages, read all warning labels. Follow all precautions. The material is designed for application only by professionally trained personnel using proper equipment under controlled conditions, and is not intended for sale to the general public.

SEE SDS AND PRODUCT LABELS FOR ADDITIONAL SAFETY INFORMATION.

NOTE: Orion Automotive Finishes products are not recommended for use in temperatures below 65°F. Use below these temperatures will effect dry times and performance.